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Outdoor play experiences have a crucial role in young children's learning and development and should be a daily part of their lives. Planning and facilitating rich play and learning opportunities outside can, however, be challenging, especially in difficult weather conditions. *Outdoor Learning through the Seasons* provides detailed guidance on how we can encourage young children to engage with the natural world throughout the year. Using the four seasons as a framework, the book aims to help all adults to feel confident about taking children outside everyday and developing their awareness of the world around them. It suggests a wide range of experiences and looks at the various ways in which children can interact with the environment to further their learning and development. There are ideas to brighten grey winter days as well as summer sunshine, snow, wind and rain. Features include: reference to recent research on the significance of outdoor play in early childhood; guidance on how to encourage effective learning outdoors; practical tips to offer high quality provision in layout, design and planting; suggestions for planning outdoor experiences in the seven areas of learning in line with the revised Early Years Foundation Stage; advice on working with parents and the role of adults; ideas for all seasons, weather conditions and working with the four elements: earth, air, water and fire; useful reference lists of further resources including stories, poems and websites; an appendix of seasonal recipes. Including a full colour photo plate section to illustrate good practice, this practical book is essential reading for all those looking to provide rich and stimulating outdoor play provision for children in early years settings on a daily basis.

Up to now, the best way to get information on 5-axis machining has been by talking to experienced peers in the industry, in hopes that they will share what they learned. Visiting industrial tradeshow and talking to machine tool and Cad/Cam vendors is another option, only these people will all give you their point of view and will undoubtedly promote their machine or solution. This unbiased, no-nonsense, to-the-point description of 5-axis machining presents information that was gathered during the author's 30 years of hands-on experience in the manufacturing industry, bridging countries and continents, multiple languages - both human and G-Code. As the only book of its kind, *Secrets of 5-Axis Machining* will demystify the subject and bring it within the reach of anyone who is interested in using this technology to its full potential, and is not specific to one particular CAD/CAM system. It is sure to empower readers to confidently enter this field, and by doing so, become better equipped to compete in the global market.

*Introduction to AutoCAD Plant 3D 2021* is a learn-by-doing manual focused on the basics of AutoCAD Plant 3D. The book helps you to learn the process of creating projects in AutoCAD Plant 3D rather than learning specific tools and commands. It consists of sixteen tutorials, which help you to complete a project successfully. The topics explained in the plant design process are: - Creating Projects - Creating and Editing P&IDs - Managing Data - Generating Reports - Creating 3D Structures - Adding Equipment - Creating Piping - Validate Drawings - Creating Isometric Drawings - Creating Orthographic Drawing - Project Management, and - Printing and Publishing Drawings

Foreword by Dr. Asad Madni, C. Eng., Fellow IEEE, Fellow IEE Learn the fundamentals of RF and microwave electronics visually, using many thoroughly tested, practical examples RF and microwave technology are essential throughout industry and to a world of new applications-in wireless communications, in Direct Broadcast TV, in Global Positioning System (GPS), in healthcare, medical and many other sciences. Whether you're seeking to strengthen your skills or enter the field for the first time, Radio Frequency and Microwave Electronics Illustrated is the fastest way to master every key measurement, electronic, and design principle you need to be effective. Dr. Matthew Radmanesh uses easy mathematics and a highly graphical approach with scores of examples to bring about a total comprehension of the subject. Along the way, he clearly introduces everything from wave propagation to impedance matching in transmission line circuits, microwave linear amplifiers to hard-core nonlinear active circuit design in Microwave Integrated Circuits (MICs). Coverage includes: A scientific framework for learning RF and microwaves easily and effectively Fundamental RF and microwave concepts and their applications The characterization of two-port networks at RF and microwaves using S-parameters Use of the Smith Chart to simplify analysis of complex design problems Key design considerations for microwave amplifiers: stability, gain, and noise Workable considerations in the design of practical active circuits: amplifiers, oscillators, frequency converters, control circuits RF and Microwave Integrated Circuits (MICs) Novel use of "live math" in circuit analysis and design Dr. Radmanesh has drawn upon his many years of practical experience in the microwave industry and educational arena to introduce an exceptionally wide range of practical concepts and design methodology and techniques in the most comprehensible fashion. Applications include small-signal, narrow-band, low noise, broadband and multistage transistor amplifiers; large signal/high power amplifiers; microwave transistor oscillators, negative-resistance circuits, microwave mixers, rectifiers and detectors, switches, phase shifters and attenuators. The book is intended to provide a workable knowledge and intuitive understanding of RF and microwave electronic circuit design. Radio Frequency and Microwave Electronics Illustrated includes a comprehensive glossary, plus appendices covering key symbols, physical constants, mathematical identities/formulas, classical laws of electricity and magnetism, Computer-Aided-Design (CAD) examples and more. About the Web Site The accompanying web site has an "E-Book" containing actual design examples and methodology from the text, in Microsoft Excel environment, where files can easily be manipulated with fresh data for a new design.

This is the second part of a four part series that covers discussion of computer design tools throughout the design process. Through this book, the reader will...  
...understand basic design principles and all digital design paradigms. ...understand CAD/CAE/CAM tools available for various design related tasks. ...understand how to put an integrated system together to conduct All Digital Design (ADD).  
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tutorial example at the end of each chapter provides hands-on practice in implementing off-the-shelf computer design tools Provides two projects at the end of the book showing the use of Pro/ENGINEER® and SolidWorks® to implement concepts discussed in the book

Published by the Architectural Woodwork Institute, the Woodwork Institute and the Architectural Woodwork Manufacturers Association of Canada, The Architectural Woodwork Standards is the architectural woodwork industry's comprehensive standard for quality, construction methods, finishing and installation of fine architectural woodwork. On October 1, 2009, the new AWS book replaces the AWI-AWMAC Quality Standards Illustrated and the WI Manual of Millwork as the industry standards.

Since its introduction in 1997, the Porsche Boxster has earned a reputation as one of the world's greatest sports cars, as well as a huge, loyal following of devoted drivers. This book is aimed at those owners of Boxsters who want to improve their machines while avoiding thousands of dollars in mechanic's costs. Clearly and simply written, with straightforward illustrations, this manual offers 101 projects to help you modify, maintain, and enhance your Porsche. Focusing on the 986 and 987 Boxster models, 101 Projects for Your Porsche Boxster presents all the necessary information, associated costs, and pitfalls to avoid when performing a wide array of projects. In a word, it makes owning a Porsche Boxster an unqualified thrill.

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